

Safety Data Sheet

according to Regulation (EC) No 1907/2006

TrueSil-X50

Revision date: 16.12.2024

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

TrueSil-X50

Product code:

TS50X

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture

Resins (prepolymers) (Intermediate (precursor), 3D-Printing process)

1.3. Details of the supplier of the safety data sheet

Company name: Spectroplast AG
 Street: Rütistrasse 16
 Place: CH-8952 Schlieren
 Telephone: +41 44 576 48 70
 E-mail (Contact person): info@spectroplast.com
 Internet: spectroplast.com

1.4. Emergency telephone number:

+41 44 576 48 70 (Only available during office hours.)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

This mixture is not classified as hazardous in accordance with Regulation (EC) No 1272/2008.

2.2. Label elements

Regulation (EC) No 1272/2008

Special labelling of certain mixtures

EUH208 Contains Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate. May produce an allergic reaction.
 EUH210 Safety data sheet available on request.

2.3. Other hazards

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical characterization

Silicone polymer

Relevant ingredients

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
84434-11-7	Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate			< 1 %
	282-810-6		01-2119987994-10	
	Skin Sens. 1B, Aquatic Chronic 2; H317 H411			

Full text of H and EUH statements: see section 16.

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Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
	Specific Conc. Limits, M-factors and ATE		
84434-11-7	282-810-6	Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	< 1 %
	oral: LD50 = > 5000 mg/kg		

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

When in doubt or if symptoms are observed, get medical advice.

After inhalation

Provide fresh air. If experiencing respiratory symptoms: Call a doctor.

After contact with skin

Wash with plenty of water and soap. Take off contaminated clothing and wash it before reuse. In case of skin reactions, consult a physician.

After contact with eyes

Rinse immediately carefully and thoroughly with eye-bath or water. Remove contact lenses, if present and easy to do. Continue rinsing. In case of troubles or persistent symptoms, consult an ophthalmologist.

After ingestion

Observe risk of aspiration if vomiting occurs. Rinse mouth immediately and drink 1 glass of water. When in doubt or if symptoms are observed, get medical advice.

4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Co-ordinate fire-fighting measures to the fire surroundings.

5.2. Special hazards arising from the substance or mixture

Non-flammable.

In case of fire may be liberated: Pyrolysis products, toxic

5.3. Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing. Full protection suit.

Additional information

Use water spray jet to protect personnel and to cool endangered containers. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes. Evacuate area. Avoid dust formation. Do not breathe dust.

For non-emergency personnel

Use personal protection equipment.

For emergency responders

Wear personal protection equipment (refer to section 8).

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6.2. Environmental precautions

Do not allow to enter into surface water or drains.

6.3. Methods and material for containment and cleaning up

For containment

Stop leak if safe to do so. Cover drains.

For cleaning up

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

Other information

Clean contaminated articles and floor according to the environmental legislation.

6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Provide adequate ventilation. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes.

Use personal protection equipment.

Advice on protection against fire and explosion

Usual measures for fire prevention.

Advice on general occupational hygiene

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme.

Wash hands before breaks and after work. When using do not eat, drink, smoke, sniff.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed. Store in a well-ventilated place. Store in a dry place.

Hints on joint storage

Keep away from food, drink and animal feedingstuffs.

7.3. Specific end use(s)

Resins (prepolymers) (Intermediate (precursor), 3D-Printing process)

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

CAS No	Substance	ppm	mg/m ³	fib/cm ³	Category	Origin
13463-67-7	Titanium dioxide, respirable dust	-	4		TWA (8 h)	
13463-67-7	Titanium dioxide, total inhalable dust	-	10		TWA (8 h)	

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DNEL/DMEL values

CAS No	Substance	Exposure route	Effect	Value
13463-67-7	titanium dioxide (> 10 µm)			
Worker DNEL, long-term		inhalation	local	0,170 mg/m ³
Consumer DNEL, long-term		inhalation	local	0,028 mg/m ³

8.2. Exposure controls



Appropriate engineering controls

Provide adequate ventilation as well as local exhaustion at critical locations.

Individual protection measures, such as personal protective equipment

Eye/face protection

Use eye protection according to EN 166.

Hand protection

Wear suitable gloves tested to EN374.

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Wear suitable protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Respiratory protection necessary at: dust formation, Treatment by heating (Thermal decomposition)

Thermal hazards

No information available.

Environmental exposure controls

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	liquid	
Colour:	white	
Odour:	characteristic	
Odour threshold:	not determined	
Melting point/freezing point:		not determined
Boiling point or initial boiling point and boiling range:		not determined
Flammability:		Non-flammable.
Lower explosion limits:		not determined
Upper explosion limits:		not determined
Flash point:		not determined
Auto-ignition temperature:		not determined

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Decomposition temperature:	not determined
pH-Value:	not determined
Viscosity / kinematic:	not determined
Water solubility:	practically insoluble
Solubility in other solvents not determined	
Partition coefficient n-octanol/water:	not determined
Vapour pressure:	not determined
Density:	not determined
Relative vapour density:	not determined
Particle characteristics:	not applicable

9.2. Other information

No information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No hazardous reaction when handled and stored according to provisions.

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4. Conditions to avoid

No information available.

10.5. Incompatible materials

No information available.

10.6. Hazardous decomposition products

In case of fire may be liberated: Pyrolysis products, toxic

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Based on available data, the classification criteria are not met.

ATEmix calculated

ATE (oral) > 2000 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
84434-11-7	Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate				
	oral	LD50 > 5000 mg/kg	Rat	ECHA	OECD 401

Irritation and corrosivity

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation: Based on available data, the classification criteria are not met.

Sensitising effects

Based on available data, the classification criteria are not met.

Contains Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate. May produce an allergic reaction.

Carcinogenic/mutagenic/toxic effects for reproduction

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Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Information on likely routes of exposure

oral, Skin contact, Eye contact, Inhalation.

11.2. Information on other hazards**Endocrine disrupting properties**

This product does not contain a substance that has endocrine disrupting properties with respect to humans as no components meets the criteria.

SECTION 12: Ecological information**12.1. Toxicity**

Based on available data, the classification criteria are not met.

The product is not: Ecotoxic.

12.2. Persistence and degradability

The product has not been tested.

12.3. Bioaccumulative potential

The product has not been tested.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
84434-11-7	Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate	2,91

12.4. Mobility in soil

The product has not been tested.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

No information available.

Further information

Avoid release to the environment.

SECTION 13: Disposal considerations**13.1. Waste treatment methods****Disposal recommendations**

Do not allow to enter into surface water or drains. Dispose of waste according to applicable legislation.

Contaminated packaging

Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information**Land transport (ADR/RID)**

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<u>14.1. UN number or ID number:</u>	No dangerous good in sense of these transport regulations.
<u>14.2. UN proper shipping name:</u>	No dangerous good in sense of these transport regulations.
<u>14.3. Transport hazard class(es):</u>	No dangerous good in sense of these transport regulations.
<u>14.4. Packing group:</u>	No dangerous good in sense of these transport regulations.

Inland waterways transport (ADN)

<u>14.1. UN number or ID number:</u>	No dangerous good in sense of these transport regulations.
<u>14.2. UN proper shipping name:</u>	No dangerous good in sense of these transport regulations.
<u>14.3. Transport hazard class(es):</u>	No dangerous good in sense of these transport regulations.
<u>14.4. Packing group:</u>	No dangerous good in sense of these transport regulations.

Marine transport (IMDG)

<u>14.1. UN number or ID number:</u>	No dangerous good in sense of these transport regulations.
<u>14.2. UN proper shipping name:</u>	No dangerous good in sense of these transport regulations.
<u>14.3. Transport hazard class(es):</u>	No dangerous good in sense of these transport regulations.
<u>14.4. Packing group:</u>	No dangerous good in sense of this transport regulation.

Air transport (ICAO-TI/IATA-DGR)

<u>14.1. UN number or ID number:</u>	No dangerous good in sense of these transport regulations.
<u>14.2. UN proper shipping name:</u>	No dangerous good in sense of these transport regulations.
<u>14.3. Transport hazard class(es):</u>	No dangerous good in sense of these transport regulations.
<u>14.4. Packing group:</u>	No dangerous good in sense of this transport regulation.

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

No information available.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 75

Information according to Directive 2012/18/EU (SEVESO III): Not subject to 2012/18/EU (SEVESO III)

National regulatory information

Water hazard class (D): 2 - obviously hazardous to water

Additional information

Observe in addition any national regulations!

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

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Abbreviations and acronyms

Skin Sens: Skin sensitisation
 Aquatic Chronic: Chronic aquatic hazard
 CAS: Chemical Abstracts Service
 CLP: Classification, Labelling and Packaging
 EU: European Union
 GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals
 REACH: Registration, Evaluation and Authorization of Chemicals
 UN: United Nations
 PBT: Persistent, Bioaccumulative, Toxic
 SVHC: Substance of Very High Concern
 vPvB: very Persistent, very Bioaccumulative
 ATE: Acute Toxicity Estimates
 BCF: Bio-Concentration Factor
 DMEL: Derived Minimal Effect Level
 DNEL: Derived No Effect Level
 PNEC: Predicted No Effect Concentration
 VOC: Volatile Organic Compounds
 DIN: Deutsches Institut für Normung e.V. (German Institute for Standardization)
 EN: European Standard
 ISO: International Organization for Standardization
 IUCLID: International Uniform Chemical Information Database
 LC50: Lethal Concentration, 50 %
 LD50: Lethal Dose, 50 %
 LL50: Lethal Loading, 50 %
 OECD: Organisation for Economic Co-operation and Development
 EC50: Effective Concentration 50 %
 M-Faktor: Multiplication Factor
 EL50: Effect Loading, 50 %
 ErC50: Effective Concentration 50 %, growth rate
 M-Faktor: Multiplication Factor
 NOEC: No Observed Effect Concentration
 ADN: Accord européen relatif au transport international des marchandises Dangereuses par voies de Navigation intérieures (European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways)
 ADR: Accord européen sur le transport des marchandises Dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
 DGR: Dangerous Goods Regulations
 EmS: Emergency Schedules
 IATA: International Air Transport Association
 IBC: Intermediate Bulk Container
 ICAO: International Civil Aviation Organization
 IE: Industrial Emissions
 IMDG: International Maritime Code for Dangerous Goods
 LQ: Limited Quantity
 MARPOL: International Convention for the Prevention of Marine Pollution from Ships
 MFAG: Medical First Aid Guide
 RID: Regulations concerning the International carriage of Dangerous goods by rail
 TI: Technical Instructions

Key literature references and sources for data

For abbreviations and acronyms, see: ECHA Guidance on information requirements and chemical safety assessment, chapter R.20 (Table of terms and abbreviations). (v.1.2, 2013)

Relevant H and EUH statements (number and full text)

H317 May cause an allergic skin reaction.
 H411 Toxic to aquatic life with long lasting effects.

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EUH208 Contains Ethyl phenyl(2,4,6-trimethylbenzoyl)phosphinate. May produce an allergic reaction.

EUH210 Safety data sheet available on request.

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)